

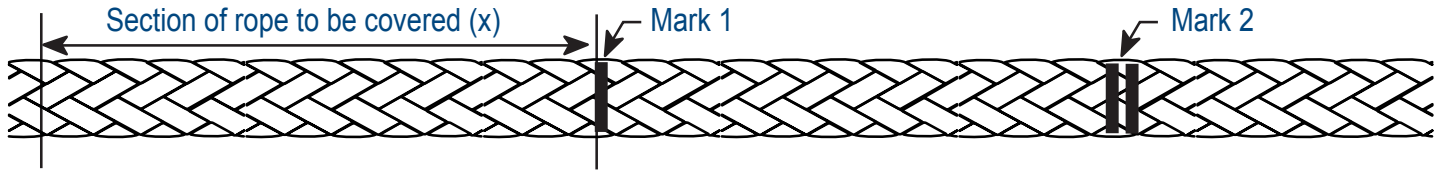


SAMSON ICE / FLAVORED ICE COVER INSTALLATION

STEP 1

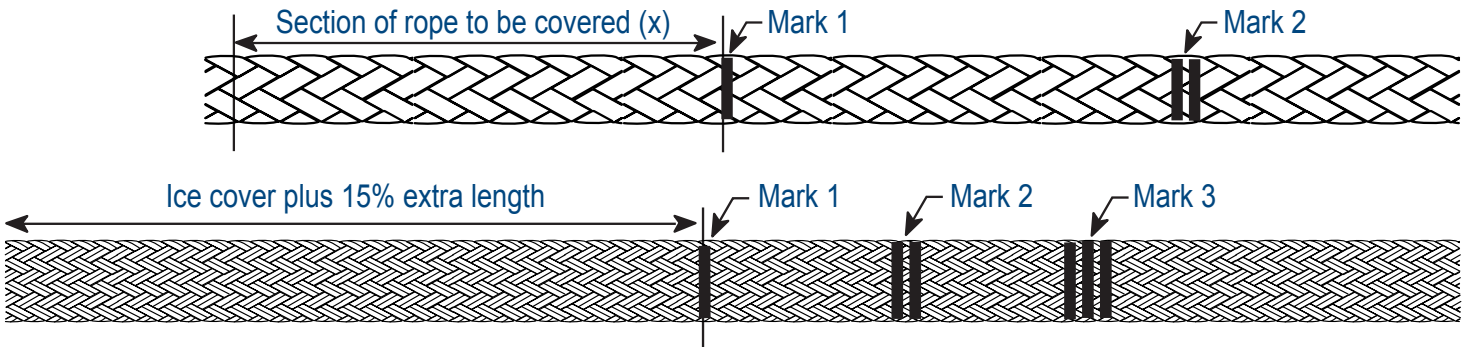
MEASURE AND MARK

Lay out rope to be covered and from the end to be covered, measure off distance to be covered and make Mark 1 on the rope. From Mark 1, measure off a distance of 15 inches and make Mark 2 on the rope.



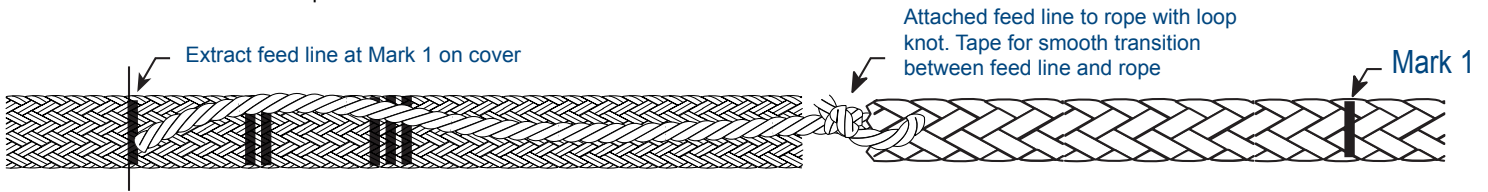
STEP 2

Lay out Ice cover below rope to be covered and allow 15% more cover length than rope to be covered from Mark 1 to the end of the rope. Then make Mark 1 on the cover using Mark 1 on the rope as a guide. Next make Mark 2 and Mark 3 on the cover by measuring off 6 inches for each mark.



STEP 3

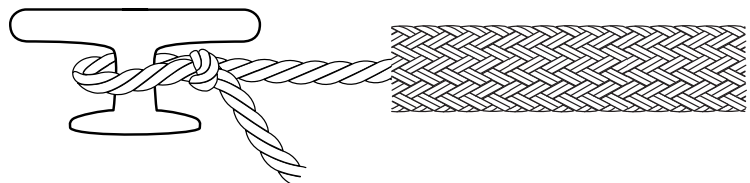
Tape and cut the Ice cover at Mark 3. Then extract the internal feed line from the cover at Mark 1. Attach feed line to rope end to be covered by passing the feed line through the rope braid and forming a loop knot. Be careful not to pull the feed line into the cover on the other end.



STEP 4

Attach feed line from other end of cover to a fixed point for assistance in burying the rope into the cover.

Tie off one end of feeder core





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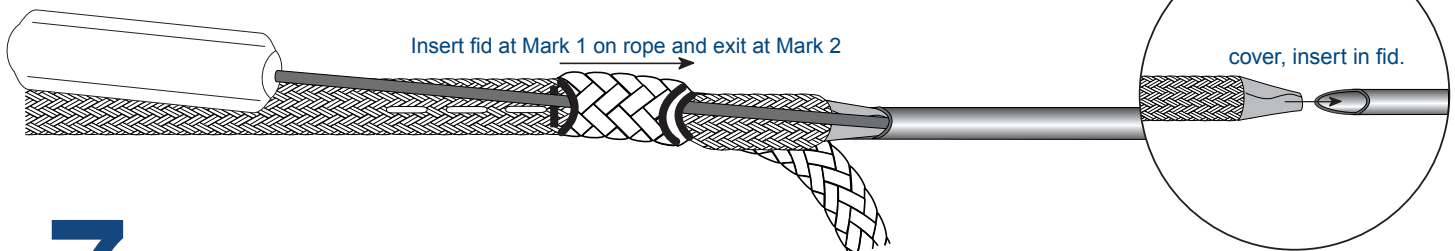
STEP 5

Feed rope into cover and milk cover over rope until Mark 1 of cover and Mark 1 of rope are matched. Then lock stitch the cover to the rope from Mark 1 back for 3 complete passes.



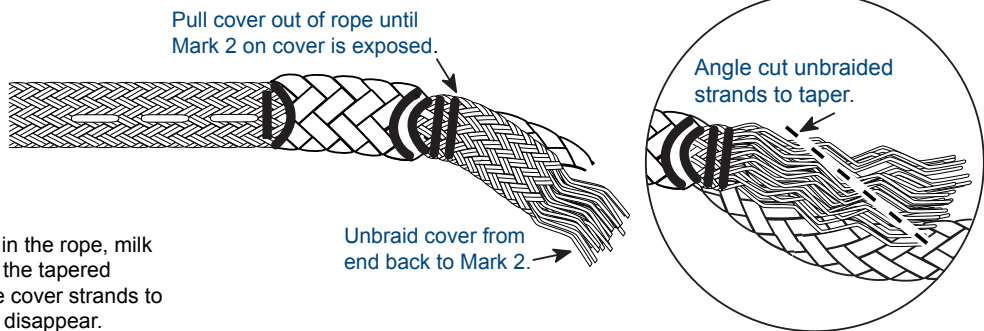
STEP 6

Insert a splicing fid, fid should be sized to rope diameter, with the cover into the rope as close to the lock-stitch as possible. Continue pushing the fid through the center of the rope and extract the fid and cover at Mark 2 on the rope.



STEP 7

Pull the Ice cover out of the rope until Mark 2 on the cover is exposed. Unbraid the cover from the end back to Mark 2. Angle cut the strands from Mark 2 to the end of the cover to perform a taper.



STEP 8

At the point the cover is inserted in the rope, milk the rope down toward the end of the tapered cover strands. This will cause the cover strands to become buried into the rope and disappear.

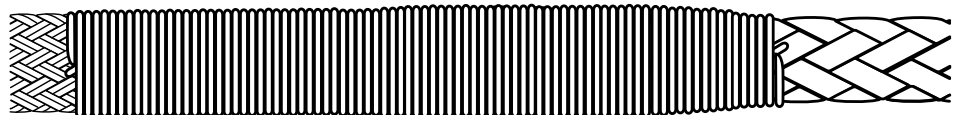


STEP 9

Whip from the area where the cover is inserted into the rope to just beyond the lock stitching to finish that portion of the splice.

STEP 10

If still secured, remove feed line and secure the rope to a fixed point approximately 3 feet beyond the whipping put on in Step 9. Then from the whipping, milk the cover back away from the whipping end. Do this procedure 2 to 3 times to eliminate any slack between the cover and the rope.



STEP 11

Lock stitch and whip the cover to the rope just before coming to the feed line connection to the rope. At the end of the whipping, cut off excess and the installation is finished.

